

# ZF PARTS

Palmer Johnson offers 100% genuine Twin Disc replacement parts. Thousands of parts in stock, ready to ship same day. Don't see the part you are looking for? Call us!



**Palmer Johnson**  
Power  
Systems

**CONTACT  
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ONLINE  
[pjpower.com](http://pjpower.com)



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800-341-4334



EMAIL  
[sales@pjpower.com](mailto:sales@pjpower.com)

Part Number	Description
0501232653	Friction Disc
0501319274	Clutch Disc
0734401296	Piston Ring
0734401267	Piston Ring
0634303280	O-Ring
0501212372	Disc
0501212370	Clutch Disc
0634306160	O-Ring
0634306518	O-Ring
0501316591	Clutch Disc Inner
4475236020	Pin
0634313215	O-Ring
4642331216	Gasket
0750106076	Cup Spring
0634313219	O-Ring
0501316715	Screen
0501314770	Pressure Regulator
0634313269	O-Ring
0750131056	Filter
0634313643	O-Ring
0634313164	O-Ring
4656306157	Gasket
0634303238	O-Ring
4656306158	Gasket
0501215477	Clutch Disc Friction
0634306185	O-Ring
0634306213	O-Ring

Part Number	Description
0634303771	O-Ring
0634304536	O-Ring
0501324785	Clutch Disc Steel
0734309932	Sealing Ring
1269302164	Lock Plate
0634304309	O-Ring
0634304243	O-Ring
0634313719	O-Ring
0501215074	Friction Disc 20T
0501209719	Sensor
0734300610	Shaft Seal
0634100317	O-Ring
0634304012	O-Ring
0634306198	O-Ring
0634304445	O-Ring
0734313134	O-Ring
0734307416	U-Ring
0735368076	Needle Cage
0734309758	Cassette Ring
0634304530	O-Ring
0501210139	Clutch Disc
0634304654	O-Ring
4661272020	Piston
4656306180	Intermediate Sheet
0634313514	O-Ring
0634304669	O-Ring
0734309401	Shaft Seal



Part Number	Description
0634304060	O-Ring
0634304616	O-Ring
0634306053	O-Ring
0501212373	Clutch Disc
0634306523	O-Ring
0634402557	Piston Ring
0634303692	O-Ring
0501324513	O-Ring
0734401309	Piston Ring
0501333764	Pressure Filter
0634306202	O-Ring
0501324512	O-Ring
4656301023	Gasket
0634303266	O-Ring
0634313945	O-Ring
0734310386	Shaft Seal
0501335112	Backing Ring
0735300549	Tapered Roller Bearing
0501324515	Rod Seal
0501335113	Support Ring
0501324514	O-Ring
0750111116	Shaft Seal
0501317159	Sensor
0501318654	Ring,Support
4656337010	Gasket
0734310416	Ring,Seal
0734317352	U-Ring
0734300225	Multi Seal Ring
0501318656	Support Ring
4646306066	Gasket
0734317350	U-Ring

Part Number	Description
4661201002	Roller Bearing
0634313574	O-Ring
0630501031	Snap Ring
0634304287	O-Ring
0750117570	Tapered Roller Bearing
4660251012	Tapered Roller Bearing
0501317949	Speed Transmitter
0730150779	Thrust Washer
0630501038	Retaining Ring
4656306179	Intermediate Sheet
4644230040	Flex Plate
0634303984	O-Ring
0734313125	O-Ring
0634306328	O-Ring
0734317376	U-Ring
0734317377	U-Ring
0501335109	Support Ring
0501335108	Support Ring
0635331224	Ball Bearing
0730150759	Thrust Washer
0734309379	Rotary Shaft Seal
0634313796	O-Ring
4656206006	Wiring Harness
0501321108	Backing Ring
0501315509	Bushing
0501316608	Guide Ring
0634303466	O-Ring
4661201003	Roller Bearing
0734401298	Piston Ring
0634313498	O-Ring
0735321508	Needle Cage 2pc per set



Part Number	Description
0734309419	Cassette Ring
4646302057	Gasket
0734307415	U-Ring
4644301262	Gasket
0634314304	O-Ring
0634313999	O-Ring
0734307417	U-Ring
4660355011	Gasket
4657306022	Gasket
0501320204	Solenoid Valve
0750131027	Breather
0634303427	O-Ring
0735321408	Needle Cage
0734313220	O-Ring
4466351081	End Cap
0750117469	Tapered Roller Bearing
4660306131	Gasket
0501320205	Solenoid Valve
0501210966	Switch
0730301868	Snap Ring
0634349606	O-Ring
0735371969	Tapered Roller Bearing
0634313778	O-Ring
0750111307	Shaft Seal
4644306370	Gasket
4644306364	Gasket
0735371970	Tapered Roller Bearing
0734300611	Shaft Seal
4646308009	Sealing Cap
4644306362	Gasket
0630502042	Ring

Part Number	Description
0501214183	Axial Joing
4644306497	Gasket
4646306069	Gasket
0734401299	Piston Ring
4472354026	Snap Ring
0634303886	O-Ring
0634306522	O-Ring
0634303229	O-Ring
0634402140	Piston Ring
4660306126	Gasket
4660306153	Intermediate Plate
0732612001	Breather
0634304275	O-Ring
4656306170	Valve Block
0634311837	Shaft Seal
0634303233	O-Ring
0730150777	Thrust Washer
4656306150	Duct Plate
4660301009	Lifting Bracket
0501211384	Safety Valve
0634303734	O-Ring
0634313728	O-Ring
0634306306	O-Ring
0750117785	Cylindrical Roller Bearing
0501212019	Safety Valve
0501316495	Bushing
0734309933	Shaft Seal
0634313366	O-Ring
0750116008	Ball Bearing
4475336074	Sun Gear Shaft
0501223102	Pipe



Part Number	Description
4660306057	Gasket
0501223083	Pipe
0750111231	Shaft Seal
0501215317	Seal Kit
4475336088	Ring Gear
0501223099	Pipe
4660306050	Gasket
4660306071	Gasket
0734401308	Piston Ring
4660306169	Intermediate Plate
0634303367	O-Ring
0501223090	Hose Pipe
0501322465	Gasket
4660306041	Gasket
730103062	Shim
634313968	Seal Ring
501316592	Inner Clutch Disc
635490040	Needle Roller
736101486	Screw
501210138	Clutch Disc
730365153	Type Plate
501321410	Clutch Disc
501332095	Clutch Disc
501332096	Clutch Plate
501232652	Clutch Disc
4644308329	Steel Disc 2.0mm
501212369	Clutch Disc
4646351286	Inner Clutch Disc
750119048	Roller
631311009	Grooved Stud
4646351172	Inner Clutch Disc

Part Number	Description
636302053	Plug
634803003	Copper Seal Ring
730361070	Orifice
4644330006	Lock Plate
736010094	Detent Bolt
634801050	Seal Ring
636010665	Screw
634402546	Piston Ring
632000043	Spring
4642308332	Inner Clutch Plate
4646351284	Inner Clutch Disc
4474252033	Inner Clutch Disc
501316590	Drive Disc
736300093	Screw
735470232	Roller Set (60/set)
730301765	Washer
734401106	Piston Ring
736300092	Torx Screw
4474352052	Clutch Disc
630531100	Gripping Ring
750119112	Roller
636016417	Hexagon Bolt
501212619	Friction Disc
634303194	O-Ring
732042419	Compression Spring
501316541	Cup Spring
634303015	O-Ring
4642308330	Inner Clutch Plate
4646351285	Inner Clutch Disc
501213393	Clutch Disc
634313395	O-Ring



Part Number	Description
4481345082	Steel Disc 1.5mm
630100470	Sealing Ring
4481345081	Steel Disc 1.4mm
501220297	Oil Pan
4642320037	Gasket
4644308330	Steel Disc 2.5mm
501212368	Drive Disc
735371862	Tapered Roller Bearing
501212307	Friction Plate 31T Internal Old style
732000247	Spacer
501321109	Backing Ring
750112140	Seal Ring
634306311	O-Ring
501323994	Slotted Pin
636115239	Capscrew
4131303130	Inner Clutch Plate
634313375	O-Ring
4644308365	Clutch Disc
735300550	Tapered Roller Bearing
501330529	Inner Disc
630531388	Crescent Ring
634313005	O-Ring
730749184	Washer, Tab
4644321244	Gasket
501212371	Friction Disc
501320562	Support Ring
730105318	Shim
735368077	Needle Cage
4646362027	Gasket
501328105	Inner Clutch Plate
501334358	Axial Washer

Part Number	Description
732042539	Compression Spring
735321410	Needle Cage
732042538	Compression Spring
4475336181	Steel Disc Tab style 3mm
4481345070	Thrust Washer
4646351287	Inner Clutch Disc
4108306172	Gasket
4474352121	Clutch Disc
634801098	Seal Ring
735358301	Roller Cage
636102411	Capscrew
736300232	Torque Screw
4646353154	Snap Ring 2.25
634801038	Seal Ring
735300548	Tapered Roller Bearing
634402151	Piston Ring
634801151	Copper Seal Ring
750112251	Sealing Collar
501308830	Snap Ring
635460005	Ball Bearing
636031180	Bolt
735371723	Tapered Roller Bearing
4645251021	Clutch Disc
4644308265	Thrust Washer
636102493	Bolt
634306012	O-Ring
635303203	Needle Bearing
730301867	Snap Ring
4645351020	Outer Disc
630004262	Adjusting Ring
634305003	Retaining Ring

# ZF PARTS



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Systems

Part Number	Description
635302034	Needle Cage
735321579	Needle Cage
4131303195	Drive Disc
4475336192	Steel Disc Tab style 2.5mm
634313960	O-Ring
635303205	Needle Bearing
4642320039	Gasket
4644302211	Gasket
634313617	O-Ring
899317062	Screw
4656306125	Gasket
630001014	Washer
899310719	Pipe
4656306127	Gasket
501214901	Outer Disc
634801250	Seal Ring
634801015	Seal Ring
750112139	Seal Ring
630531346	Circlip
631329047	Roll Pin
4475336163	Pressure Pin
4646302067	Gasket
4644301265	Charge Pump Gasket
501323612	Bevel Gear
634313346	O-Ring
750112141	Seal Ring
4475305093	Pin
4475309073	Wheel Bolt
4646303082	Protective Shield
501009512	Tie Rod
501215601	Sight Gauge

Part Number	Description
4642308331	Inner Clutch Plate
4656306136	Gasket
634303259	O-Ring
4642308083	Guide Ring
4644303529	Thrust Washer
4660273001	Tapered Roller Bearing
501313374	Solenoid Valve
634313536	O-Ring
634313867	O-Ring
730150773	Thrust Washer
750111329	Seal
4644306427	Gasket
730110524	Thrust Ring
635303204	Needle Bearing
730106007	Thrust Washer
1307203019	Tapered Roller Bearing
4475280023	Plug Screw
630004042	Adjusting Disc
4660251007	Roller Bearing
750115182	Needle Bearing
636101034	Capscrew
735371867	Roller Bearing
735371923	Tapered Roller Bearing
750117888	Roller Bearing
4475280162	Plug
4481345066	Clutch Disc
4646251063	Valve
501313375	Solenoid Valve
735295137	Cup
750119100	Roller Kit (28pcs/kit)
4644311214	Gasket